

Glass Type/Application	Soda lime silicate glass Pharmaceutical primary packaging, general technical application
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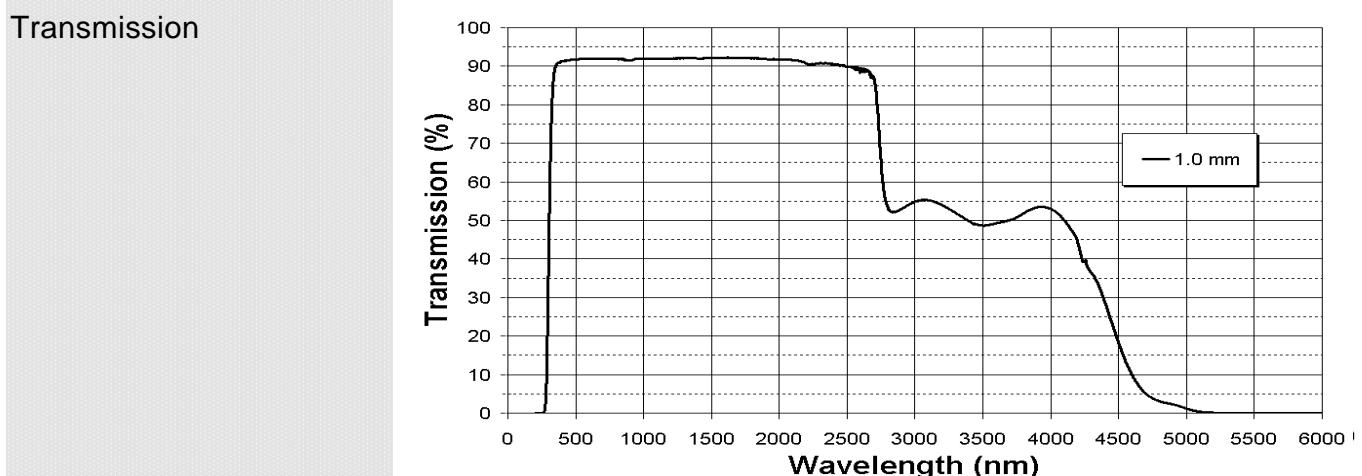
Physical Data	Coefficient of mean linear thermal expansion
	$\alpha(20^\circ\text{C}; 300^\circ\text{C})$ acc. to ISO 7991 $9.1 \cdot 10^{-6}\text{K}^{-1}$
	Transformation Temperature T_g 525°C
	Glass temperature at viscosity η in $\text{dPa} \cdot \text{s}$
	10^{13} (annealing point) 530°C

$10^{7.6}$ (softening point)	720°C
10^4 (working point)	1040°C

Density ρ at 25°C	$2.50 \text{ g} \cdot \text{cm}^{-3}$
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Chemical Data	Hydrolytic resistance
	acc. to ISO 719 Class HGB 3
	acc. to Ph. Eur. Type III
	acc. to USP Type III
	Acid resistance (DIN 12116) Class S 1
	Alkali resistance (ISO 695) Class A 2
	ASTM E 438 Type II

Chemical Composition (main components in approx. weight %)	SiO ₂	B ₂ O ₃	Al ₂ O ₃	Na ₂ O	K ₂ O	BaO	CaO	MgO
	69	1	4	13	3	2	5	3



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